



Code:	EVA-FT-IN-018
Version:	00
Issue:	4/1/2023
Page:	1 of 1

XLPE-5.5LB-40° (E4)

LDPE and EVA Crosslink Foam

Property	Specification	Tolerance	Unit	Method
Hardness	40° (79°F)	+/- 5°	Shore C	EVA-IT-CA-05
Density	5.5	+/- 1	lb/ft3	ASTM D3575
Tensile Strength	84.63	MIN	lb/in2	ASTM D3575
Tear Strength	19.48	MIN	lb/in	ASTM D3575
Elongation	70.30	+/- 15	%	ASTM D3575
Encogimiento	1.83	MAX	%	ASTM D3575
Compression set	10	MAX	%	EVA-IT-CA-01

Available Sizes

	Mold	Texture	Thickness	Unit	Width	Unit	Length	Unit
Option 1	RMX5-27.5T	N/A	1.97	Inches	55.12	Inches	110.24	Inches
Option 2								
Option 3								
Option 4								
Option 5								
Option 6								
Option 6								

Thickness Tolerances:
 Complete bun +/- 0.04".
 Half Bun +/- 0.02"
 Below half bun +/- 0.012"

Width and Length Tolerances:
 Without texture +/- 0.79".
 With Texture +/- 1.97"

Visual Attributes

EVA and LDPE Crosslinked foam is a material that goes through an intense expansion process. In which it is very common to have some defects in the material, such as pinhole, bubble marks or skin marks. However, the bun must have a yield of at least 95%.

Note: It's recommended to cut the material at a temperature between 68°F to 86°F.

Evacolors Industrial S.A. de C.V. Carr. San Francisco - León N° 3304
 Int. 7 Col. Buena Vista C.P. 36340, San Francisco del Rincón, Guanajuato. México